

T E S T C E R T I F I C A T E

PT-24-01-17-28

Product: Kaindl Counter Top
CPL coated boards for interior use under dry conditions
Thickness range: > 25 mm to 32 mm, CPL acc. to EN 438-3:2016

Client: M. KAINDL GmbH, Kaindlstrasse 2, 5071 Wals/Salzburg, Austria

Order: Determination of mechanical, chemical and surface properties

Basis: Test Report No. 2118037-W-P2/CA-25/32-2023 of 14 Dec 2023
Test Report No. 2118037-W-CPL-2023 of 17 Jan 2024
Test Report No. 2117197/2023/03-PB of 11 Sep 2023
Test Report No. 2118037/2023/CT/2/1 of 11 Jul 2023
Test Report No. 2514577/33/1 of 21 Nov 2023


Test Result:

Characteristic	Requirement
Bending strength acc. to EN 310	≥ 9,5 N/mm ²
Modulus of elasticity acc. to EN 310	≥ 1350 N/mm ²
Internal bond strength acc. to EN 319	≥ 0,25 N/mm ²
Surface soundness acc. to EN 311	≥ 0,80 N/mm ²
HCHO emission acc. to EN 16516 (ChemVerbotsV)	≤ 0,1 ppm
HCHO emission raw board acc. to ASTM D6007	≤ 0,09 ppm
PCP content acc. to CEN/TR 14823	≤ 3 ppm
Lindan content acc. to CEN/TR 14823	≤ 1 ppm
Resistance to scratching acc. to EN 438-2	≥ Rating 3
Resistance against staining acc. to EN 438-2	≥ Rating 5
Resistance against crazing acc. to EN 438-2	≥ Rating 4
Resistance to impact (small ball) acc. to EN 438-2	≥ 15 N
Resistance against wet/dry heat acc. to EN 438-2	≥ Rating 4
Resistance to water vapour acc. to EN 438-2	≥ Rating 4
Resistance to surface wear acc. to EN 438-2	≥ 150
Light fastness acc. to EN 438-2 (grey scale)	≥ grey scale 4
Migration of heavy metals acc. to EN 71-3	Category III

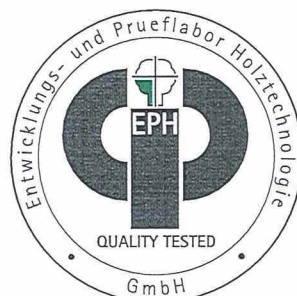
Based on a contractually specified inspection of the production and on laboratory tests, it can be stated that the tested particle boards fulfill the requirements of Type P2 acc. to EN 312. The formaldehyde emission is below the maximum permissible requirement acc. to the German Chemicals Prohibition Ordinance (ChemVerbotsV), valid from 1 Jan 2020. The formaldehyde concentration of the raw particle board acc. to ASTM D6007 is below the the maximum permissible requirement of EPA/CARB.

Validity: 31 Dec 2024

Dresden, 17 Jan 2024



Head of laboratory




Engineer in charge