



**KAINDL**

**BOARDS. FLOORS. IDEAS.**

# Wood veneer **BOARDS**

## Qualities and Grades

### **Kaindl Classic**

#### **„A - Front“ quality**

High-quality wood, in which even individual panels are possible. Veneer changes can occur in the same figures on the front face. The veneers are book-matched and joined, with quality selected for front face use. The texture (figure) is not specified. Depending on the wood species, minor features may be present, such as gum in American cherrywood, dotty red heart in beech, longitudinal silver figure in oak.

#### **„1 A front“ quality, with specific requirements**

High-quality wood, book-matched figure; the veneer quality is selected for front face use. Customer standard is specified for the A-side, the options:

- 1 A stem: Stem matching, at least 6 panels from one stem sequence, each stem is packed separately
- 1 A cathedral: on the A-side, only cathedral figure veneers (crown figure)
- 1 A striped, plain: on the A side straight-grained / stripes and narrow half-cathedral only
- 1 A customer sample: Production according to specific customer specifications, must be priced according to the requirements;

No veneer change on the „A“ surface, the colours within a pallet are matched.

#### **„1 A front“ quality, fixed sheet widths**

High-quality wood, book-matched figure, the veneers are selected for front face use. For the A side, the veneers are cut to fixed widths defined by the customer. The first and last sheet is narrower than the specification. Due to the increased cutting waste and the reduced availability, the required width requirement must always be checked separately and priced separately in advance.

#### **„B“ quality**

Good wood quality, sufficient for the inside of furniture panels, book-matched figure. The features of a wood species, such as silver figure, gum, veins, cross-growth, colour deviations, pin knots, dotty red heart and others are visible. One or more pack changes in the surface are possible.

#### **„C“ quality**

LLow wood quality, sufficient for the partially concealed interior of furniture panels (shelves, etc.) and wall panelling. The features of a wood species, such as silver figure, gum, veins, cross-growth, colour deviations, pin knots, dotty red heart and others are visible. One or more pack changes in the surface are possible. C quality is generally cut thinner (0.5 to 0.6 mm) with European oak, knotty oak, steamed beech, European maple, American walnut; and is offered for some softwoods with 0.8 mm thickness. You will receive the adjusted offer from our sales office.

#### **„Basic“ Kaindl assortment combination**

Fixed front- / rear combination for the carcass panel standard. Cost-effective, produced in large quantities with little effort, for secondary applications in furniture making. Basic is offered with 8 wood species, in 2 thicknesses (9 and 19 mm) and it is sold by the pallet only. The corresponding features of each wood species are sometimes partly clearly identifiable - only limitation: no brown heart and no sapwood are visible on the front!

### **Kaindl assortment combinations**

Basically, all A grades can be combined with the other qualities, including „blind“ and „kraft paper“. The A / A combination depends on the wood species and must be requested. The most common combinations are listed in the price list.

For thick cuts (0.9 mm, 1.4 mm) on the front, thick cuts in the same wood species are also priced for the back. If the back is „blind“, the thicknesses used for the backs can differ from those used for the front



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## **Kaindl Charismo**

### **„E“ quality, Elegant Charismo**

Clean straight-grained figures of the respective wood species with board character, generally a combination from 6 different veneer packs. The straight-grained figures are graded for good quality with few distinctive features, small arches or colour-neutral intergrowth are possible. The surface is muted and homogeneous, the use of several veneer packs results in large sequences, 6 or more panels are created, with largely identical look.

### **„N“ quality, natural mix, - Charismo**

Straight-grained figure, half-cathedral and cathedral figure are combined and joined with a board character, usually resulting in a sequence of 6 different veneer packs. The veneers display most of the features of each wood species, creating a true „solid wood“ character. „N“ grading presents a colourful and vivid mix, large sequences result due to the use of several veneer packs, 8 and more panels are created with largely identical look. At the request of the customer, „N“ can also be graded to be largely homogeneous in colour (from stems) (in-house pricing).

### **„S“ quality, texture, - Charismo**

Cathedral and half-cathedral figure are combined and joined with board character, a series of 6 different veneer packs is usually created. The veneers have vivid figures with homogeneous colour grading. The use of several veneer packs results in large sequences, 8 and more panels are created, with largely identical look.

## **Backs of the Charismo variations**

All Charismo grades shown in the standard area, and thus in the price list, are produced with the corresponding back quality - EB, NB, SB! The backs in the standard version are produced with the same version as the front. The backs consist of other sequences, slightly lower quality, with more colour variations than the front. High-quality E / N / S grades or less expensive C / Blind / KP assortments can also be used for the backs, subject to corresponding extra charges or reductions.

Kaindl samples are supplied automatically from the sample stock, without consideration of the wood's texture or colouring. These samples represent the characteristics of the respective wood species; however, they do not establish any automatic claim to the appearance and quality of panel deliveries. The selection for projects takes place separately, after consultation with our relevant department.